

	UN RATIONS STANDARD	DATE: 01/04/2024
	SPICE SAVORY	ED No: 05
	CODE: UNSTD-COM 4199	Page 1 of 2

## 1. PRODUCT NAME

SPICE SAVORY

PRODUCT RISK		
LOW	MEDIUM	HIGH

## 2. DESCRIPTION



Savory, genus *Satureja*, species *Satureja Montana*, of the Labiatae family. Spice savory is processed (cleaning, preparation, grading, chopping, drying etc.)

## 3. INGREDIENTS

### 3.1. ESSENTIAL INGREDIENTS

Savory dried

### 3.2. OTHER PERMITTED INGREDIENTS

None Permitted

## 4. PROCESSING

### Processing

- 4.1. CODEX "CAC/RCP 1-1969, Rev. 4-2003; Code of Practice- General Principles of Food Hygiene including annex on HACCP systems and guidelines for application.
- 4.2. CAC/RCP 42 - 1995 Code of Hygienic Practice for Spices and Dried Aromatic Plants

## 5. MICROBIOLOGICAL CRITERIA

### FOOD SAFETY PARAMETERS

- The product shall comply with any microbiological criteria established in accordance with Codex Guideline CAC/GL: 21-1997 "Principles for the Establishment and Application of microbiological criteria for food;
- The product shall be free from microorganisms in amounts which may represent a hazard to health and shall be free from any substance originating from microorganisms in amounts which may represent a hazard to health.

## 6. CHEMICAL CRITERIA

SAFETY PARAMETERS	MAXIMUM LIMITS
Moisture content	≤ 10.0 % (m/m)
QUALITY PARAMETERS	LIMITS
Total ash,	≤ 12.0 % (m/m), on dry basis
Acid-insoluble ash,	≤ 2.0 % (m/m), on dry basis
Volatile oil content, min	≥ 0.7 ml/ 100 g, on dry basis

## 7. PHYSICAL CRITERIA

PARAMETER	LIMITS
Odour or flavour	Strong, aromatic, characteristic of savory. Shall be free from off-odour and flavour
Colour	Green
Foreign matter	Free from musty/foreign odour, living and dead insects, insect fragments, moulds, foreign vegetable matter including material of animal and mineral origin and any other contaminants.

	<b>UN RATIONS STANDARD</b>	<b>DATE: 01/04/2024</b>
	<b>SPICE SAVORY</b>	<b>ED No: 05</b>
	<b>CODE: UNSTD-COM 4199</b>	<b>Page 2 of 2</b>

Storage and Transportation Temperature

15°C to 25°C

## 8. CONTAMINANTS

- 8.1. The product covered by this Standard shall comply with the Maximum Levels for contaminants that are specified for the product in the General Standard for Contaminants and Toxins in Food and Feed (CODEX STAN 193-1995).
- 8.2. The product covered by this Standard shall comply with maximum residue limits established by Codex Alimentarius (See: CAC / MRL: 2009 Maximum residue Limits (MRLS) for pesticides).

## 9. NUTRITIONAL FACTS (Approximate values per 100 g)

NUTRIENTS	AMOUNT PER 100 g OF PRODUCT
Energy	272 kcal

## 10. PACKAGING

PARAMETER	LIMITS
Primary packaging	Food grade polyethylene or equivalent recyclable/ biodegradable packing material that maintains the product's organoleptic qualities and sanitary integrity. Must withstand the rigor of transport and handling.
Secondary packaging	Corrugated paper box or packing that protects integrity of the primary packages, and withstands the rigor of transport and handling.
Primary packaging net weight	From 50 g to 100 g
Warranty at delivery location	Minimum 4 Months

## 11. LABELLING

- 11.1. UNSTD-GEN-02 "UN Product Labelling"

## 12. OTHER REQUIREMENTS

- 12.1. ISO 7928-1: 1991
- 12.2. UNSTD-GEN-03: "UN Inspection"
- 12.3. UNSTD-GEN-04: "UN Certification"